

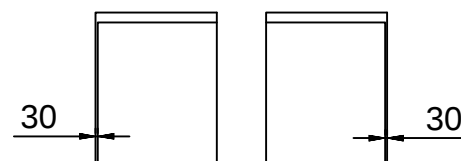
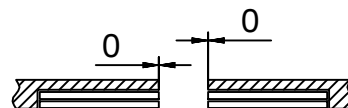
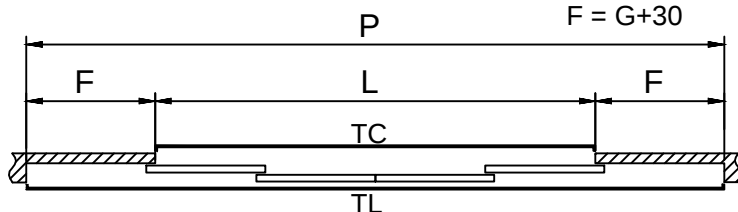
Formula
ENRASADO / Levelled / Arasé

$$\begin{aligned} B &= G \\ C &= G \\ D &= G \\ F &= G+30 \end{aligned}$$

$$\begin{aligned} L &= P - 2F \\ G &= \frac{P+120}{6} \end{aligned}$$

$$\begin{aligned} A &= H - 96 \\ TC &= L \\ TL &= P \end{aligned}$$

3



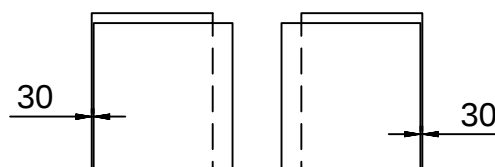
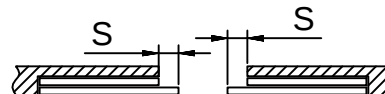
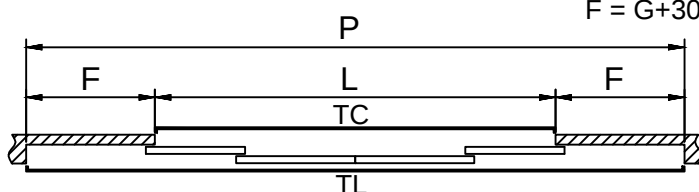
Formula
SOLAPADO / Overlap / Sournois

$$\begin{aligned} B &= G \\ C &= D \\ D &= G + S \\ F &= G+30 \end{aligned}$$

$$\begin{aligned} L &= P - 2F \\ G &= \frac{P+120-2S}{6} \end{aligned}$$

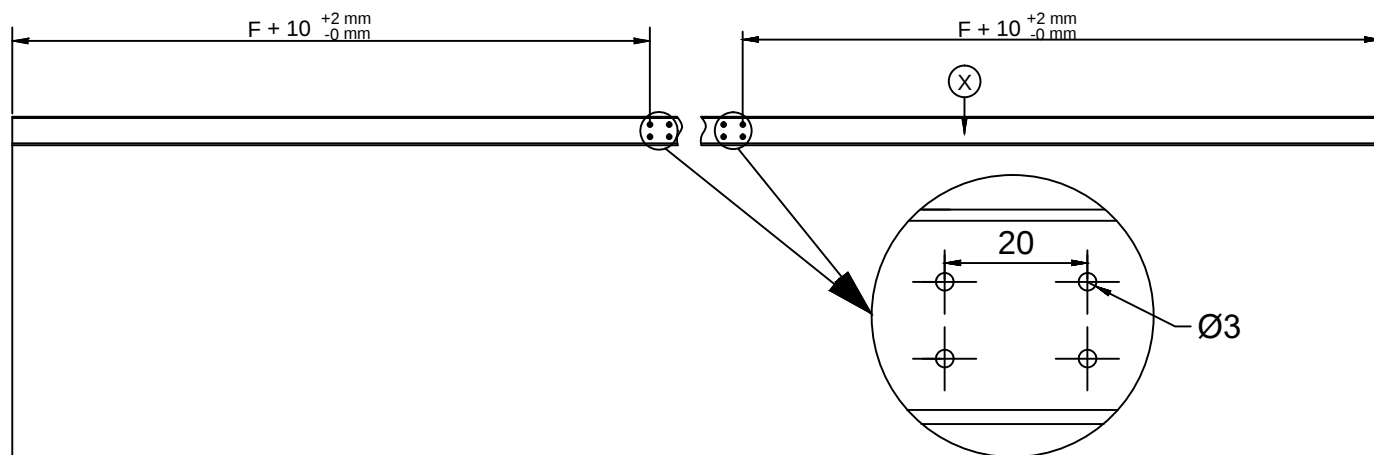
$$\begin{aligned} A &= H - 96 \\ TC &= L \\ TL &= P \end{aligned}$$

4

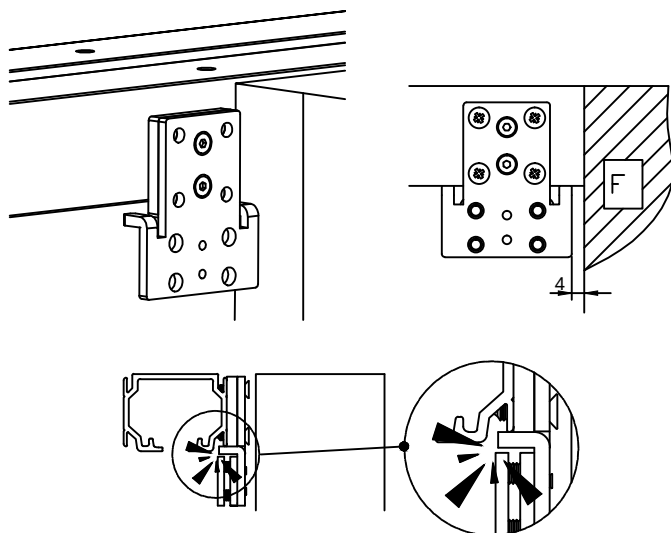


5 MONTAJE PERFILERIA

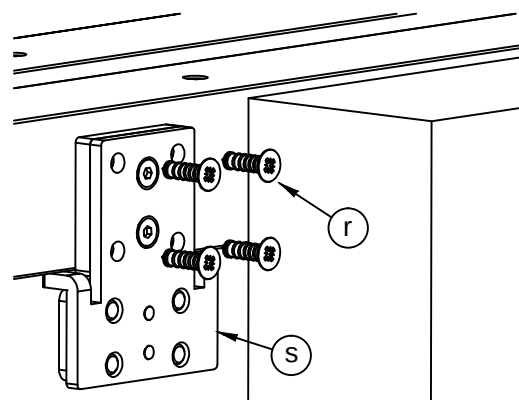
Profile assembly
Assemblage profil

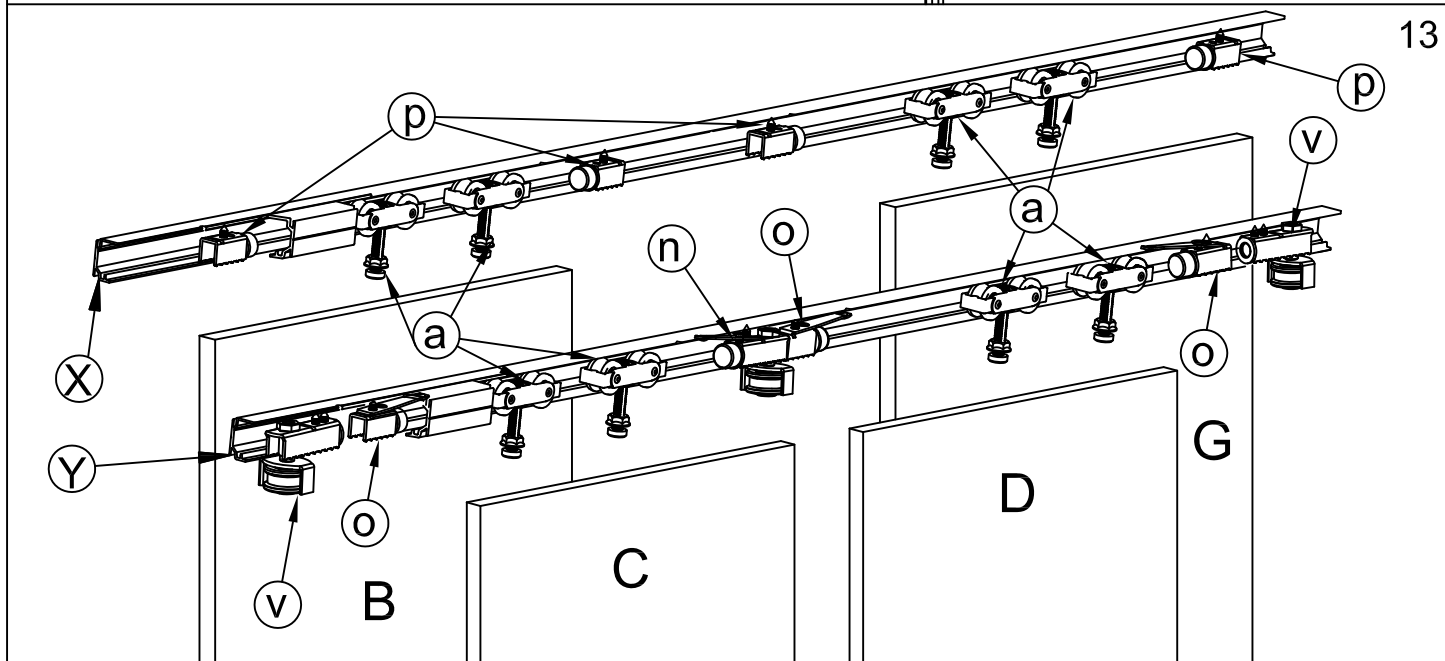
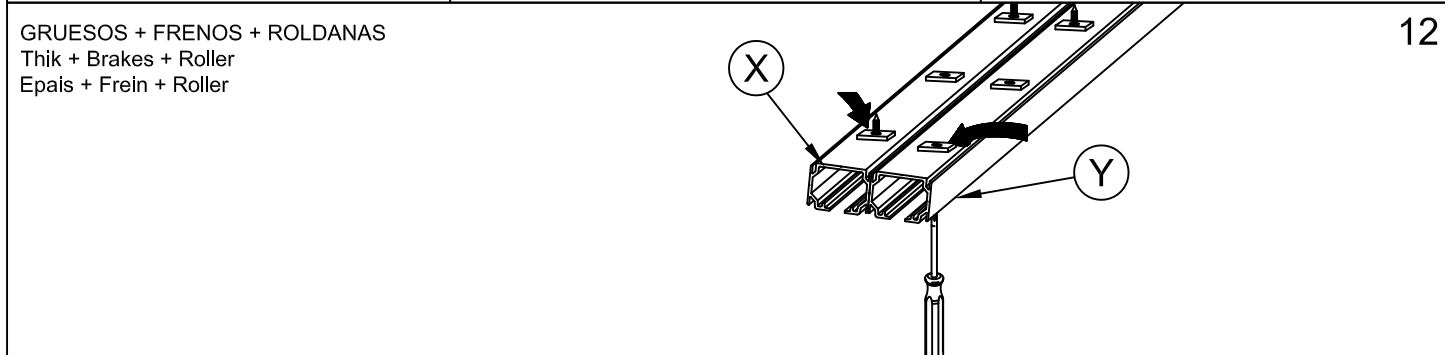
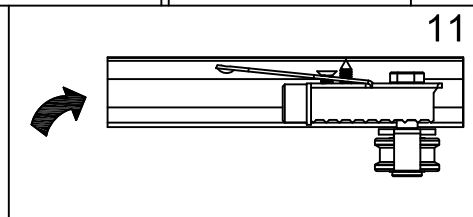
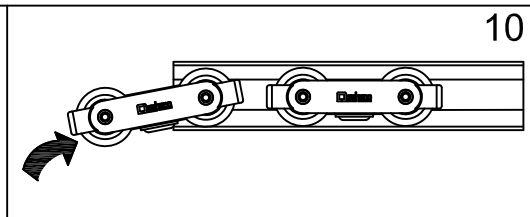
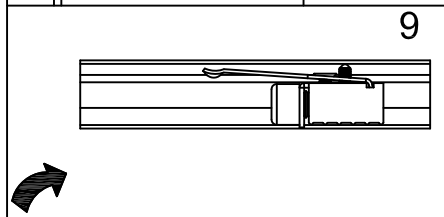
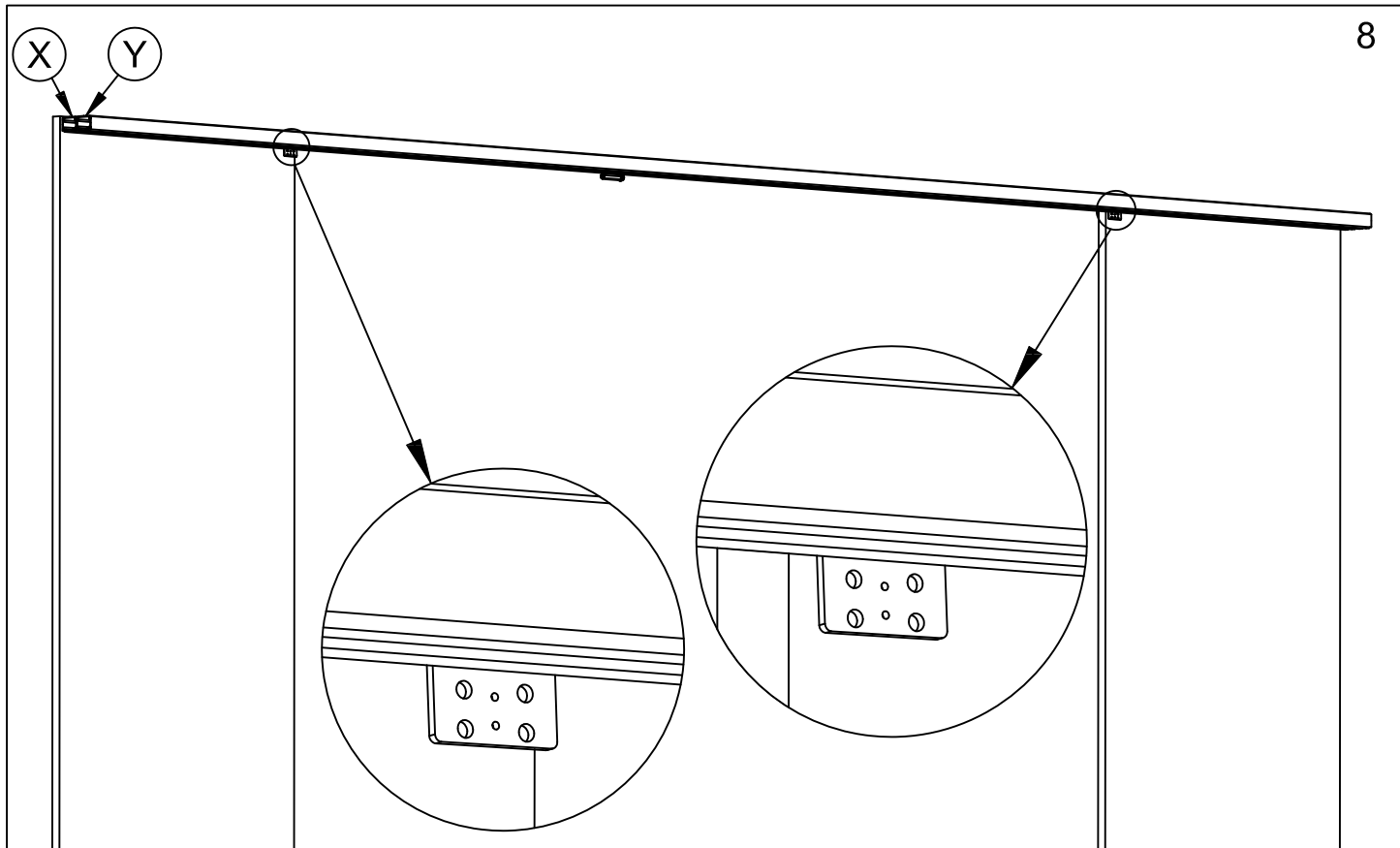


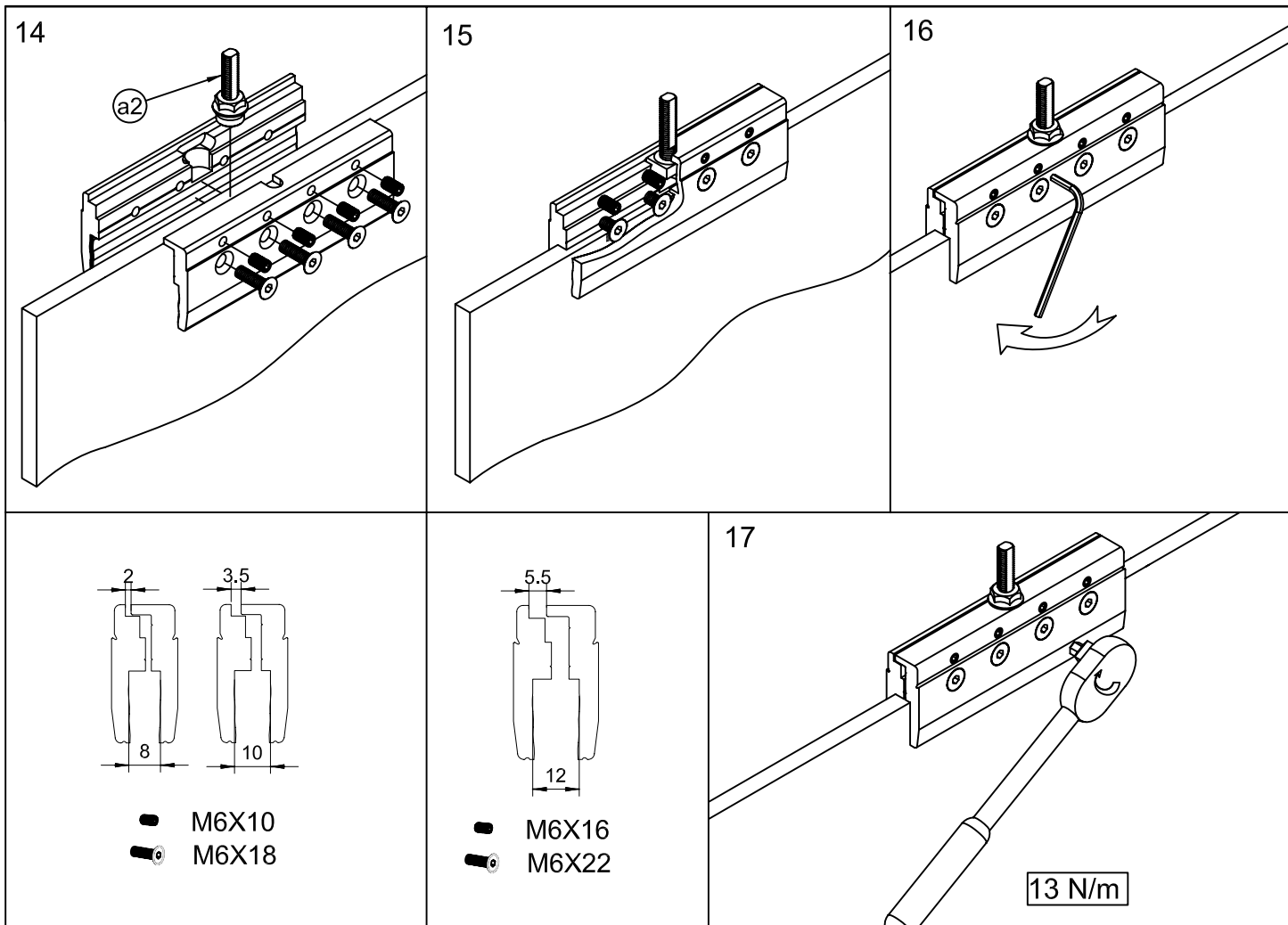
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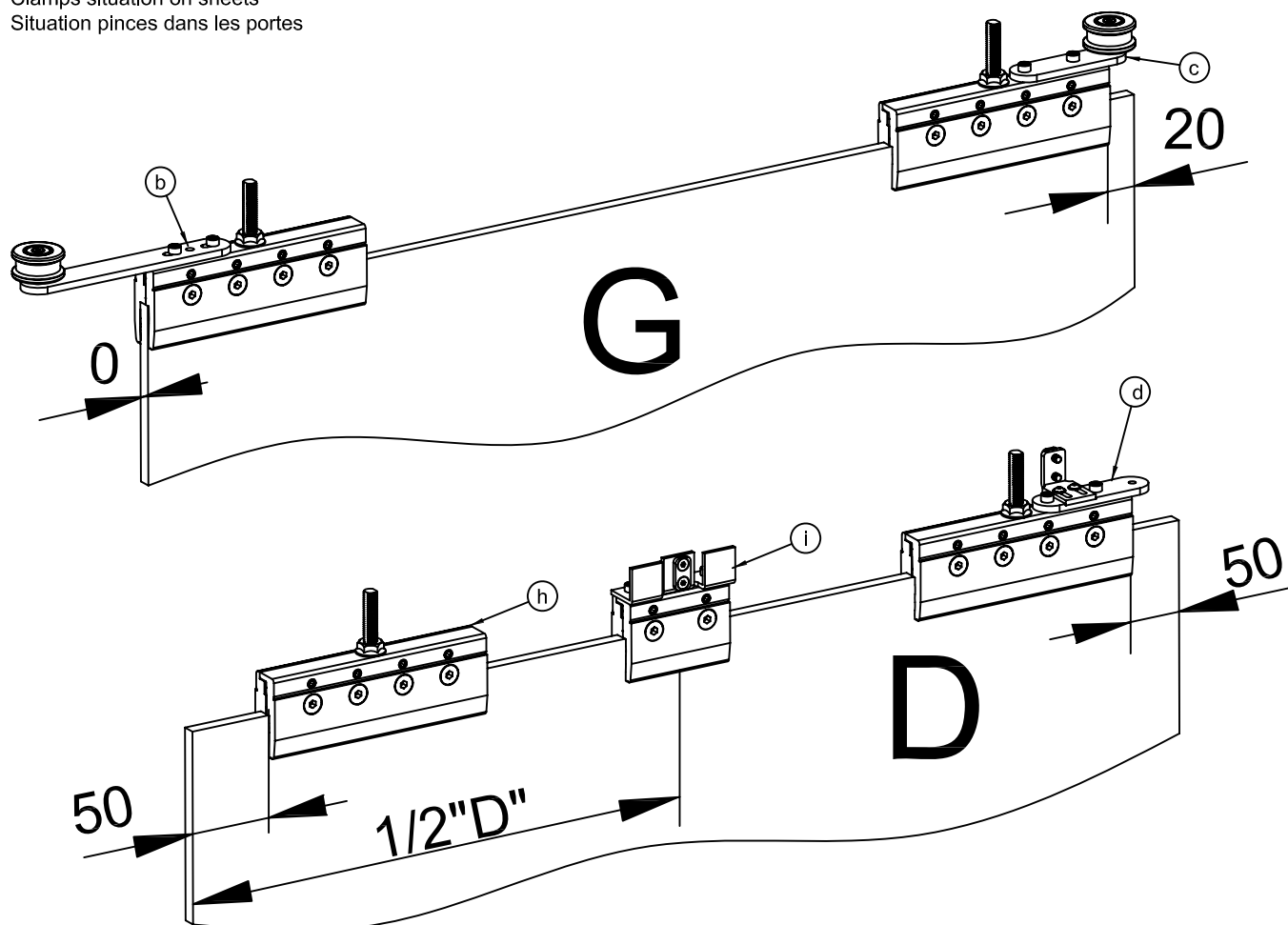
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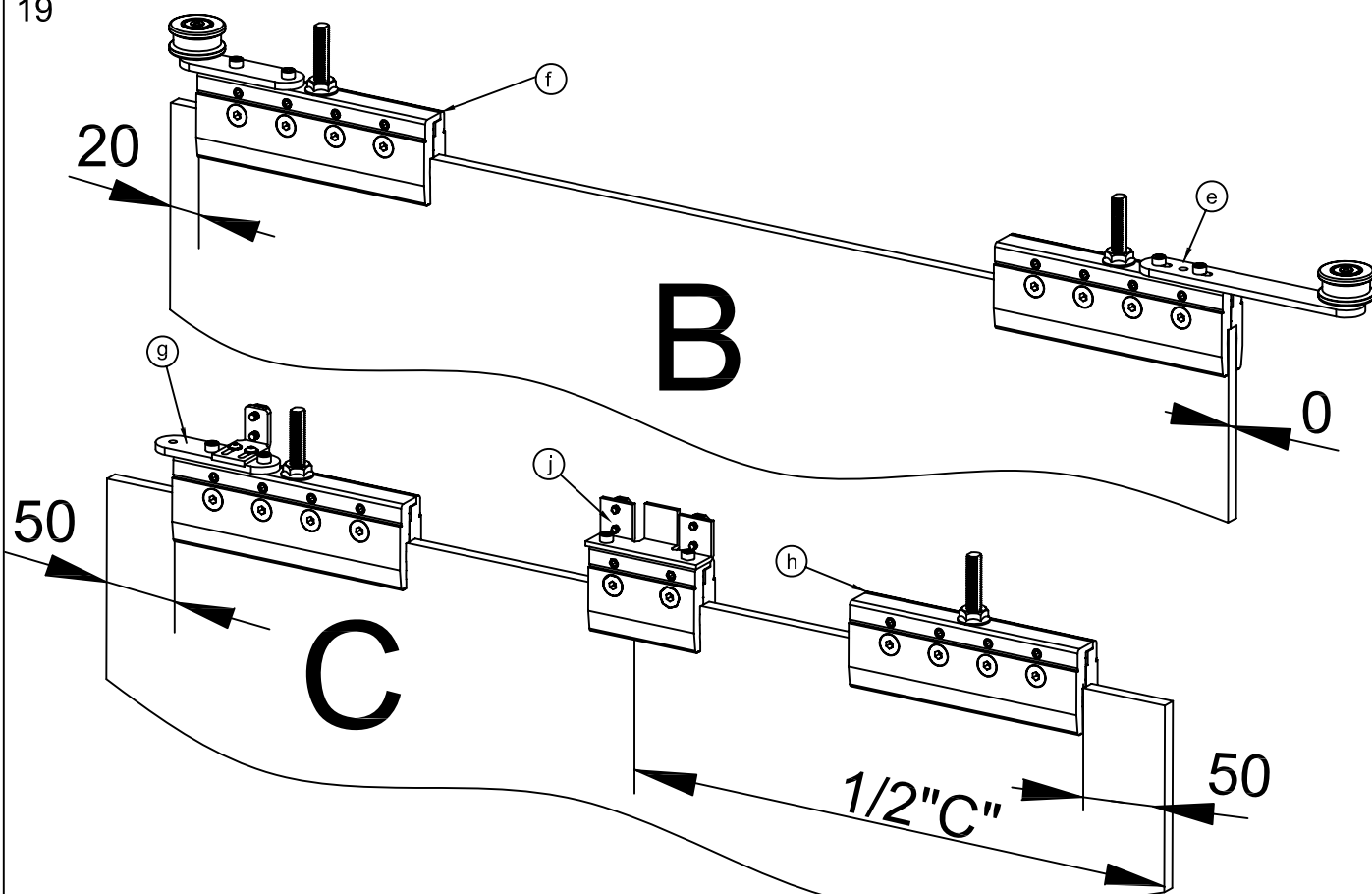




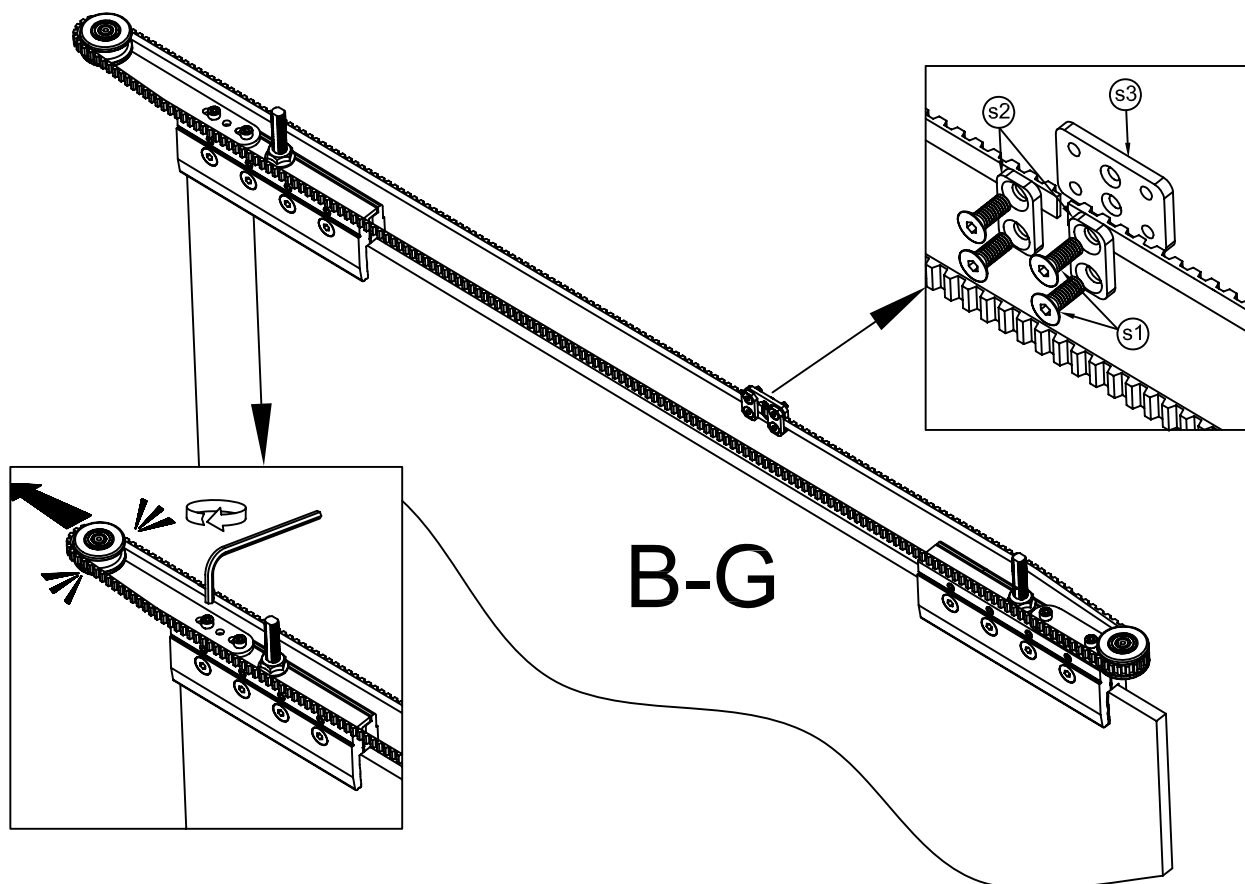
18 POSICIÓN PINZAS EN HOJAS
 Clamps situation on sheets
 Situation pinces dans les portes



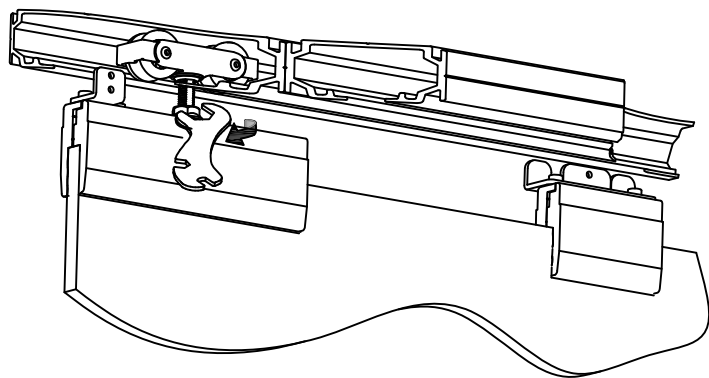
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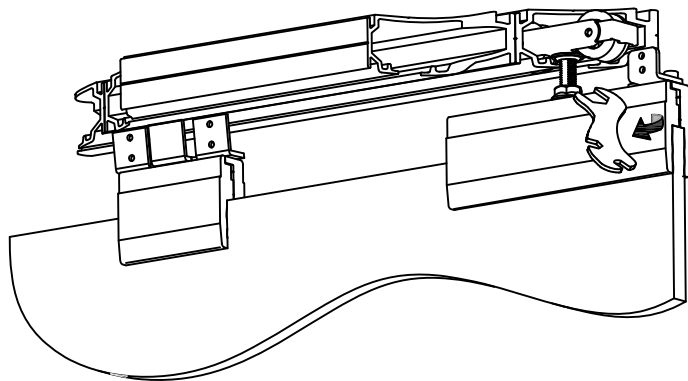
20 MONTAJE CORREA
Belt assembly
Montage de cinturón



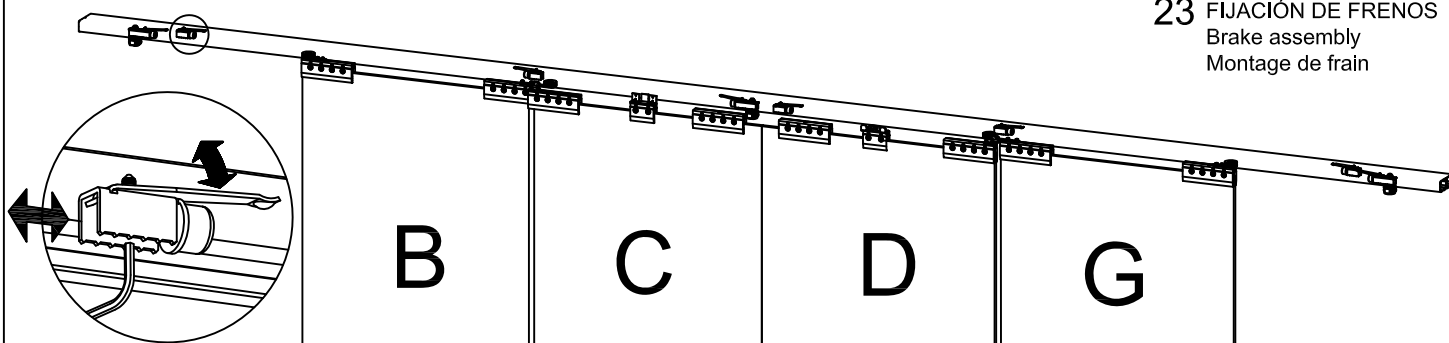
21 MONTAJE PUERTA
Sheet assembly
Montage de panneau



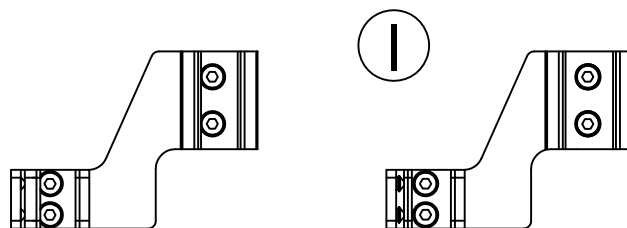
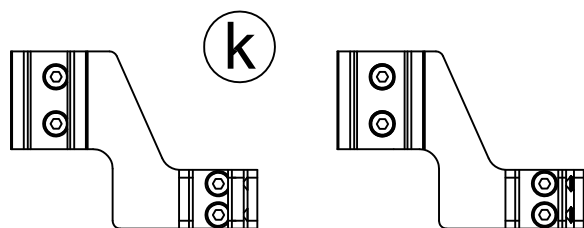
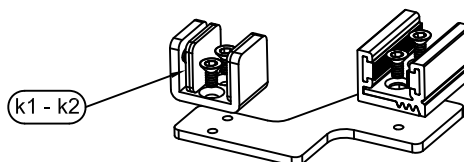
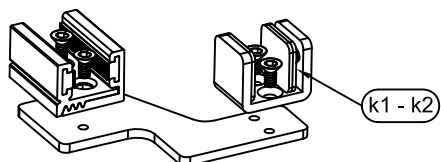
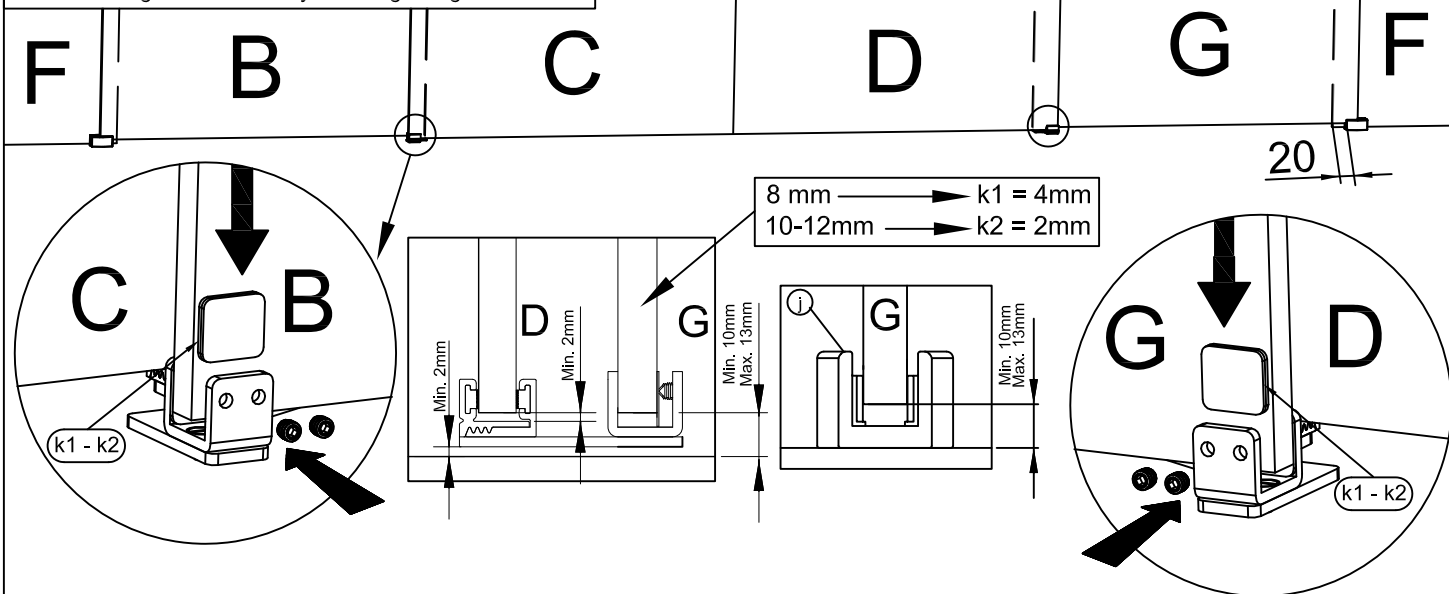
22



23 FIJACIÓN DE FRENOS
Brake assembly
Montage de frein



24 MONTAJE GUIADORES INFERIORES
Bottom guiders assembly / Montage de guide inférieur



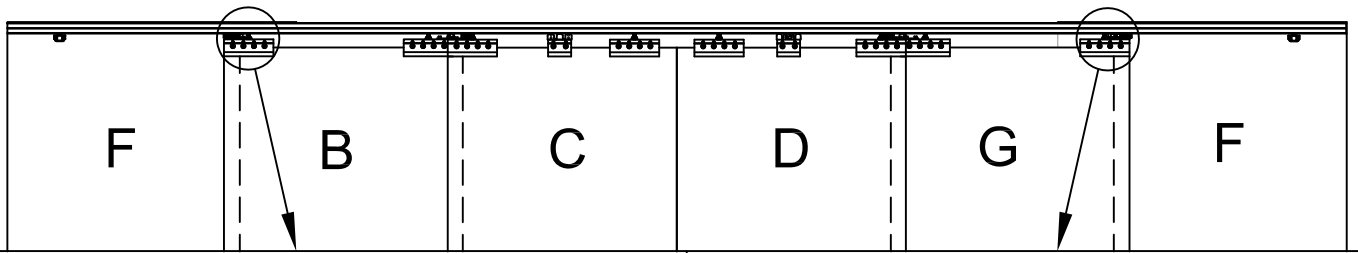
GUIADOR IZQ. PARA VIDRIO 8mm
Left Guider for 8mm glass
Guider gauche pour le verre 8mm

GUIADOR IZQ. PARA VIDRIO 10-12mm
Left Guider for 10-12mm glass
Guider gauche pour le verre 10-12mm

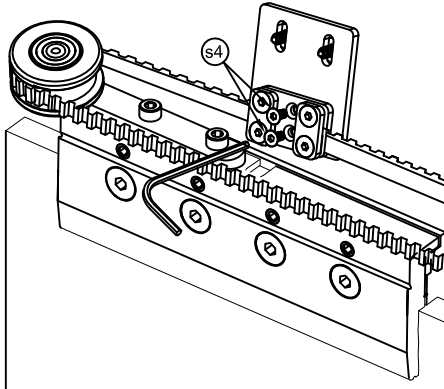
GUIADOR DCHO. PARA VIDRIO 8mm
Right Guider for 8mm glass
Guider droite pour le verre 8mm

GUIADOR DCHO. PARA VIDRIO 10-12mm
Right Guider for 10-12mm glass
Guider droite pour le verre 10-12mm

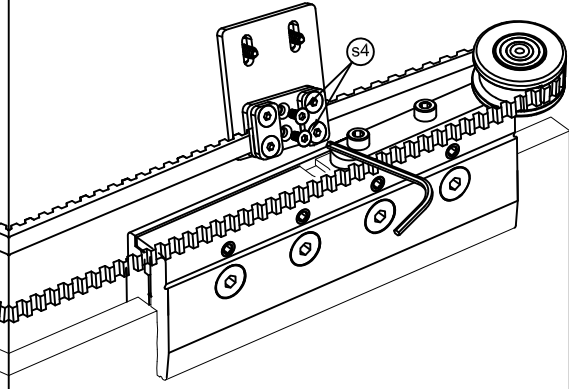
25



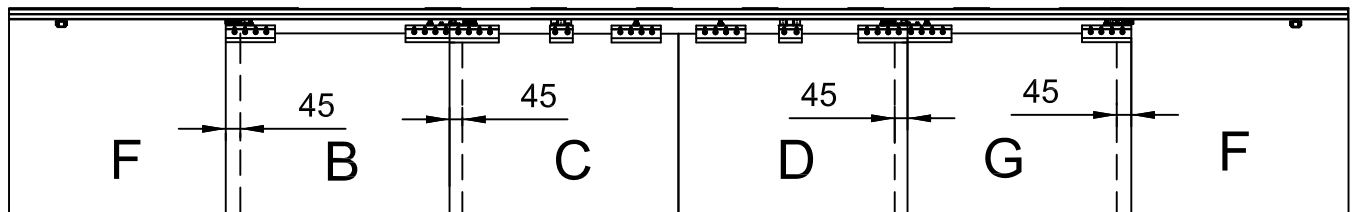
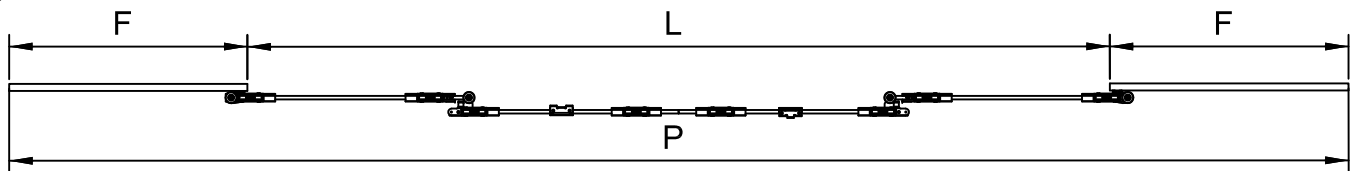
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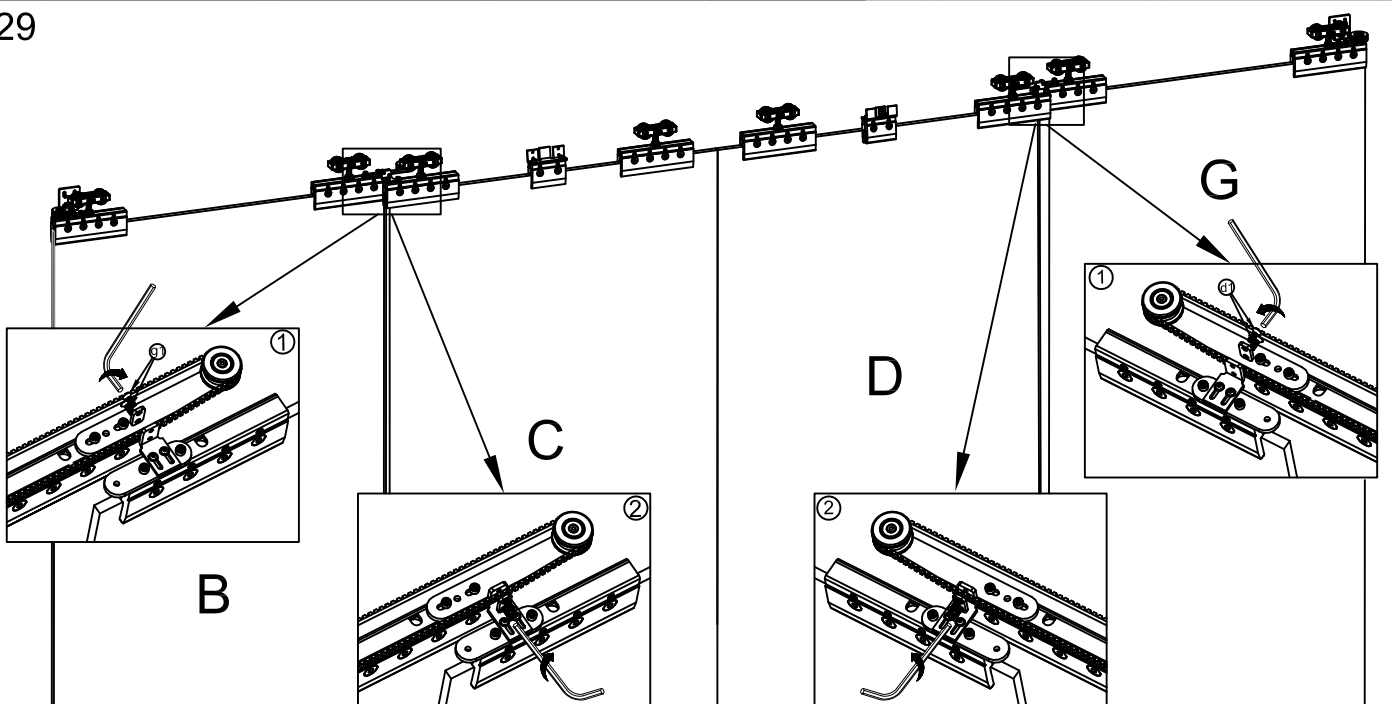
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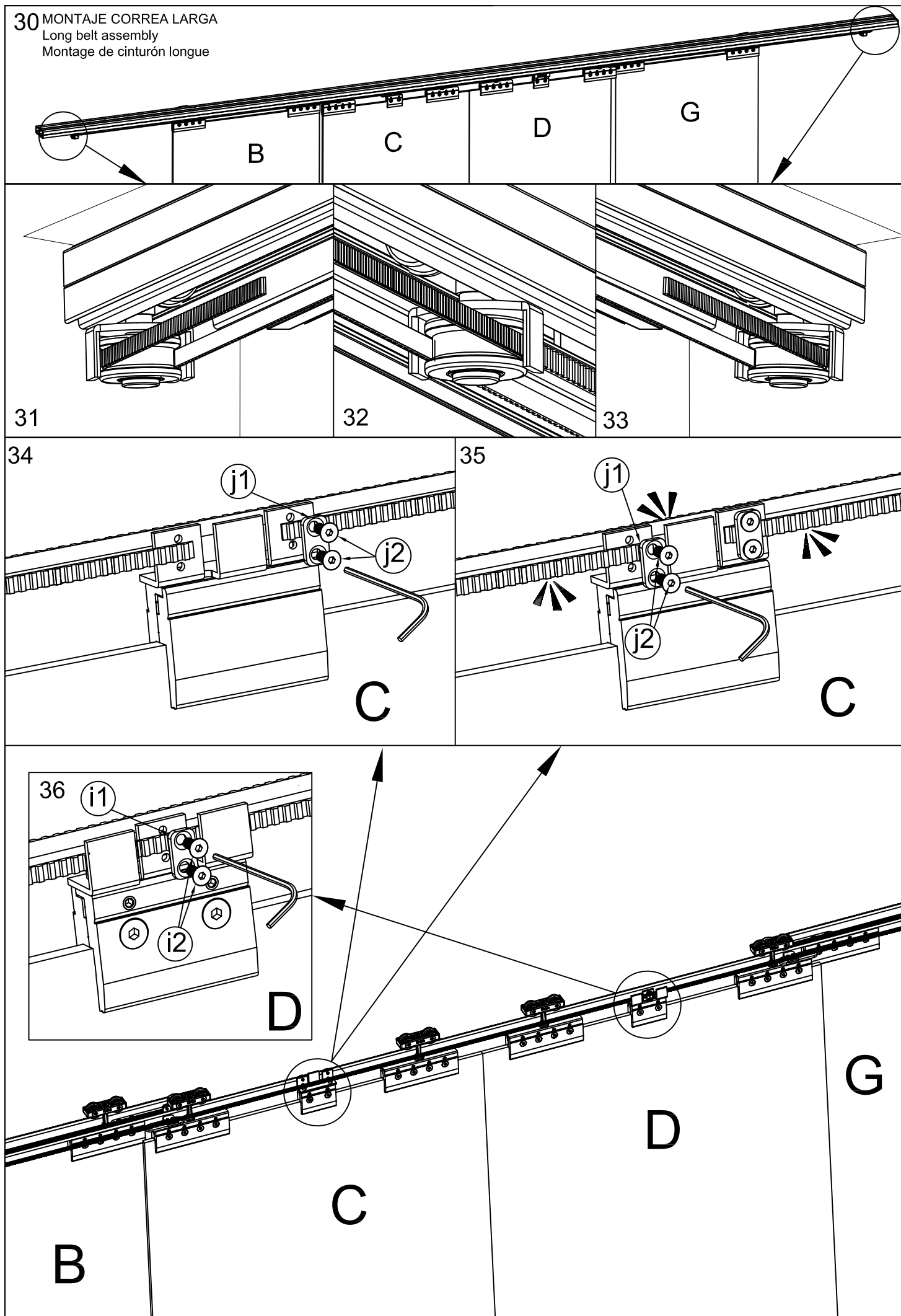
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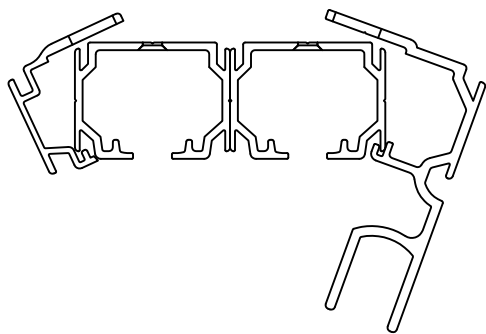
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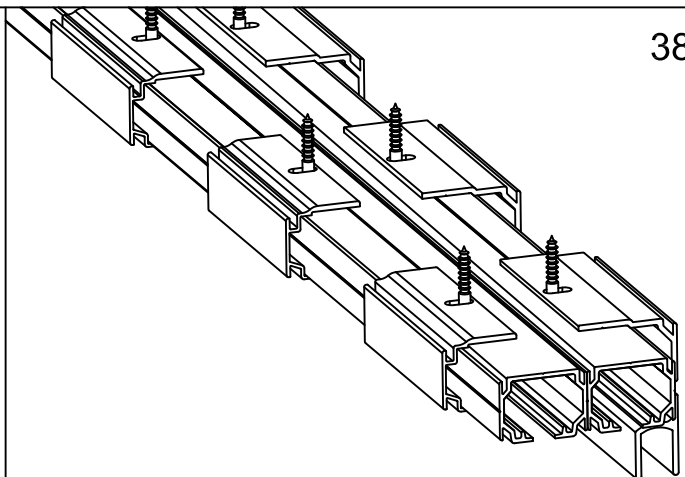
30 MONTAJE CORREA LARGA
 Long belt assembly
 Montage de cinturón longue



37



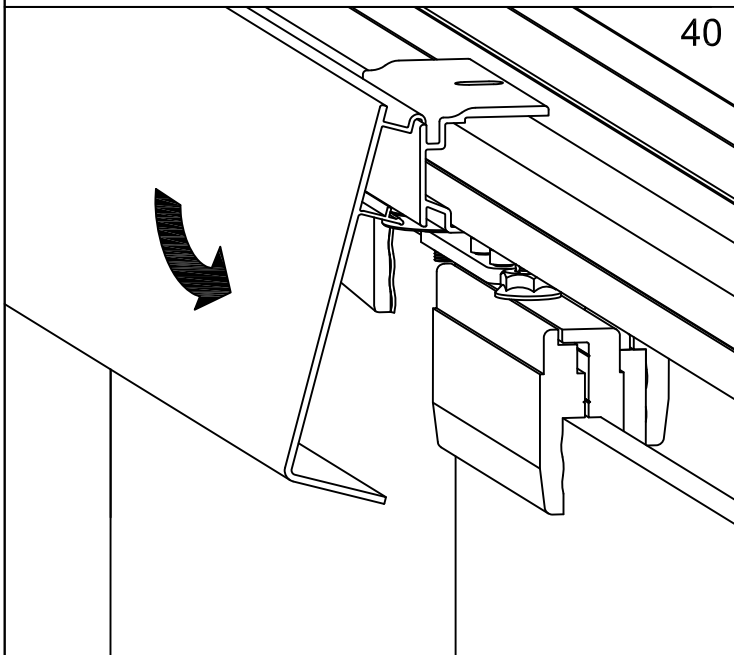
38



39

40

SECCIÓN TRANSVERSAL (SIN TAPA EMBELLECEDORA)
Cross-section (without trim cover)
Section transversale (no couverture garniture)



41

